## PATENT ABSTRACTS OF JAPAN

(11)Publication number:

05-103445

(43)Date of publication of application: 23.04.1993

(51)Int.Cl.

H02K 9/19 H02K 5/20

(21)Application number: 03-283481

(71)Applicant: FANUC LTD

(22)Date of filing:

05.10.1991

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## (54) LIQUID-COOLED MOTOR AND ITS JACKET

## (57) Abstract:

PURPOSE: To improve the reliability on the leakage of a liquid-cooled motor, and reduce the manhour in assembling, and improve the cooling efficiency.

CONSTITUTION: This is of such a structure that a casing 1, a front housing 4, and a rear housing 5 are fastened and tied by a tie bolt 10, and the casing 1 to become the jacket for cooling a stator is made an extrusion-molding material of aluminum alloy, and it is made together with a liquid-cooled pipe 2 and a lightening hole 11. The lightening hole 11 is used as a through hole, and a cooling fin 12 is provided in the pipe 2 for cooling liquid.

